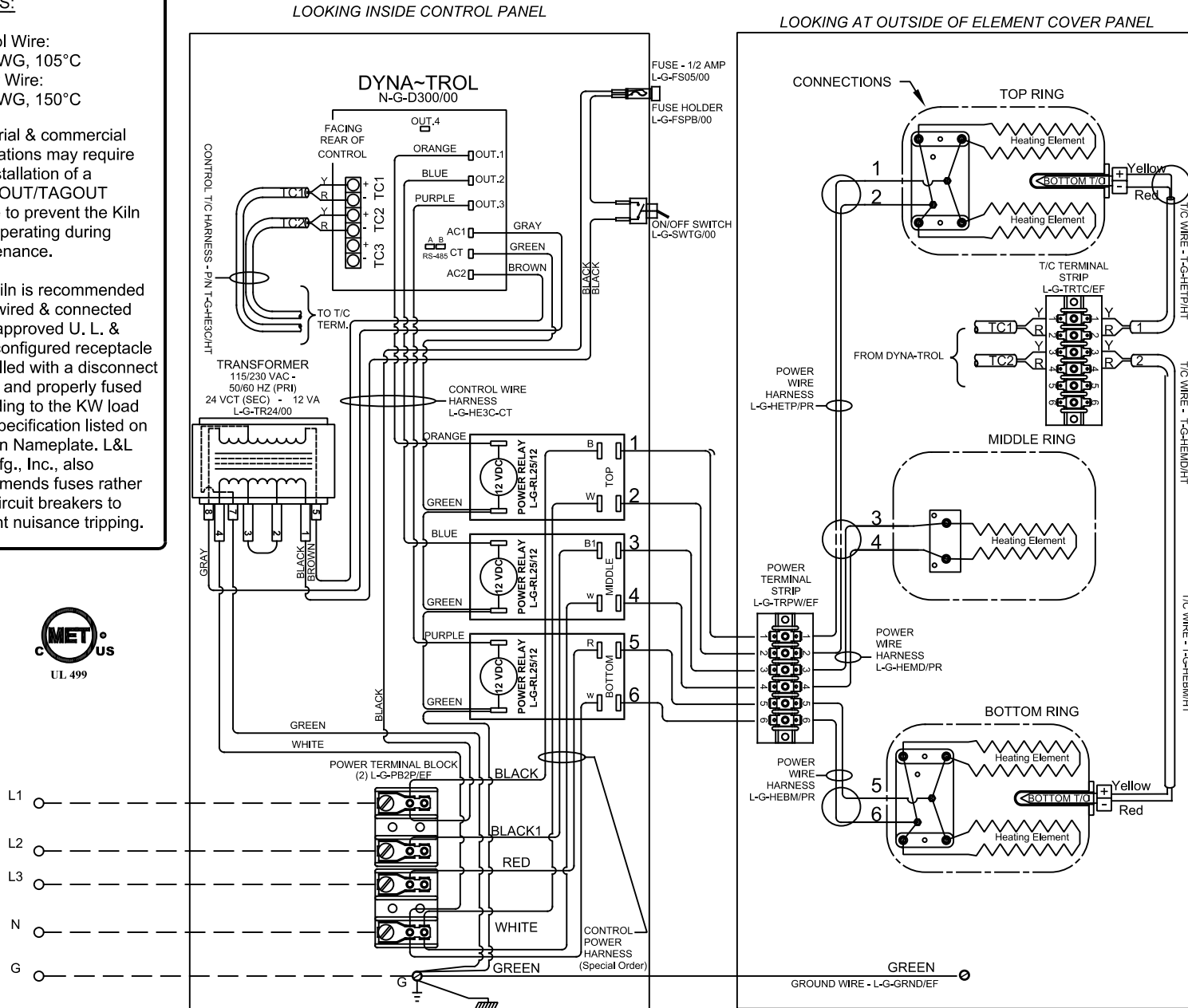


**NOTES:**

Control Wire:  
16 AWG, 105°C  
Power Wire:  
10 AWG, 150°C

Industrial & commercial applications may require the installation of a LOCKOUT/TAGOUT device to prevent the Kiln from operating during maintenance.

This Kiln is recommended to be wired & connected to an approved U. L. & NEC configured receptacle controlled with a disconnect switch and properly fused according to the KW load specification listed on the Kiln Nameplate. L&L Kiln Mfg., Inc., also recommends fuses rather than circuit breakers to prevent nuisance tripping.



L1  
L2  
L3  
N  
G

**SAFETY SWITCH BY CUSTOMER**  
Connect to  
380V or 400V or 415V Volt, 4 Wire, 3 Phase Wye  
50 or 60 Cycles.

Model e23M-380-3PY	
VOLTAGE	380 / 3-Y / 50-60
WATTS	11,520
FULL LOAD AMPS	L1   L2   L3 20.9   20.9   10.5
POWER SUPPLY	FUSE   WIRE 30A   10 AWG
ELEMENTS	QTY   OHMS 5   20.2

Model e23M-400-3PY	
VOLTAGE	400 / 3-Y / 50-60
WATTS	13082
FULL LOAD AMPS	L1   L2   L3 22.8   22.8   11.4
POWER SUPPLY	FUSE   WIRE 30A   10 AWG
ELEMENTS	QTY   OHMS 5   20.2

Model e23M-415-3PY	
VOLTAGE	415 / 3-Y / 50-60
WATTS	11,520
FULL LOAD AMPS	L1   L2   L3 19.2   19.2   9.6
POWER SUPPLY	FUSE   WIRE 25   12 AWG
ELEMENTS	QTY   OHMS 5   24.1

A	8/1/2022	CHANGED TO TWO ZONE
REV. #	DATE	REVISION DESCRIPTION